



## RECONDITIONED NORFIELD 5000 SYSTEM FOR SALE

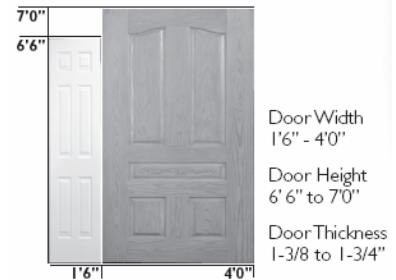


### 5000 MC BENEFITS

- ⇒ **Proven** - With 130 systems installed worldwide, and the millions of doors produced, the Norfield 5000 has earned the reputation as the highest production door machine in the world
- ⇒ **Reliable** - The use of the highest quality components, and superior technology, have the 5000 System regarded as the most reliable machine on the market
- ⇒ **Fast** - The 5000 routinely produces over 500 doors per shift
- ⇒ **Quality** - The 5000 System will create a high quality pre-hung unit every time
- ⇒ More information:  
[www.machinerysalesandservice.com/mss5000-003.html](http://www.machinerysalesandservice.com/mss5000-003.html)

- *Norfield 5000*
  - ⇒ *5200 Loader*
  - ⇒ *5000 Machining Center*
  - ⇒ *5100 Assembly Table*
- *1992 Model*
- *Reconditioned*

*Note: enclosed pictures show "As-Is" state only, not final product*



**\$ 115,000** (FOB DENTON, TX)

## MACHINERY SALES AND SERVICE

PHONE: (214) 559-3460

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Stock #: MSS5000-003



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## RECONDITIONED NORFIELD 5000 SYSTEM FOR SALE

Manufacturer/Model: Norfield 5000 System (5000 Machining Center, 5100 Assembly Table, and 5200 Loader)  
Serial / Stock Number: MC5036, LM5231, AS5134 - MSS5000-003  
Age: 1992  
Price / Location: \$115,000 / FOB Denton, TX  
Condition: Reconditioned by Norfield factory trained technician.

Note: enclosed pictures show "As-Is" state only, not final product

Production Rate: 400-600 doors/day typical

### Features:

#### **5200 Loader**

- ⇒ Up to 60 interior door per pallet - approx 30 minutes of production per load
- ⇒ Automatically brings door to feed table, ready for machining - no manual feeding
- ⇒ Fully guarded on operator side of machine, open to warehouse on in-feed side - quick re-loading while operator continues to safely operate the machine
- ⇒ Door width sensor communicates with Machining Center to set machine for correct door width - no manual adjustment
- ⇒ Side load or end load configurations available

#### **5000 Machining Center**

- ⇒ Automatic feeding from Loader unto Machining Center - no operator interface
- ⇒ Operator insertion of hinge jamb - automatic clamping
- ⇒ Simultaneous hinge routing
- ⇒ Simultaneous hinge pre-drill
- ⇒ Automatic hinge application - operator places screws on screwdriver tips and hinges on applicators
- ⇒ 2-1/8" lock bore with faceplate - 2-3/8" or 2-3/4" backset
- ⇒ Machine clamps for easy adjustment for varying door thickness
- ⇒ 41-45 second cycle time

#### **5100 Assembly Center**

- ⇒ Automatic width adjustment - quick changeover for various door widths
- ⇒ Manual insertion of strike jamb and header - easy change from right to left hand
- ⇒ Alignment and clamping of jamb - minimum operator involvement
- ⇒ Automatic stapling of jamb - consistent quality and uniformity
- ⇒ Automatic lift for easy ejecting on rollers - effortless removal of completed unit from machine

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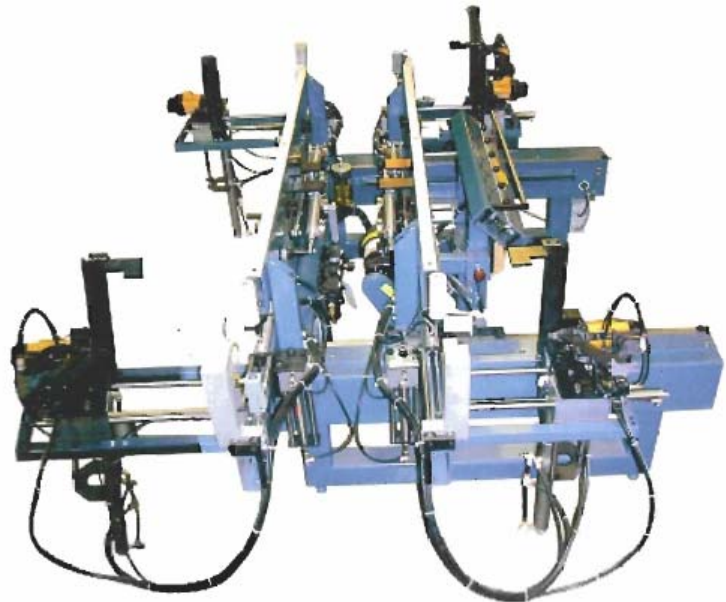
<b>Capabilities</b>	<b>5000</b>	
<b>Door</b>	<b>Min</b>	<b>Max</b>
• Width	1' 6"	4' 0"
• Height	6' 6"	7' 0"
• Thickness	1-3/8"	1-3/4"
• Type for 5000	Flush, stile and rail, and louvered	
<b>Jamb</b>	<b>Min</b>	<b>Max</b>
• Width	2-1/2"	10-1/2"
• Height	6' 6"	7' 0"
• Thickness	1/2"	1-1/2"
• Type for 500	Flat (with or without applied stop), split, single rabbet, and double rabbet	

	<b>Min</b>	<b>Max</b>
<b>Hinge Mortising and Application</b>		
• Hinge Size	3-1/2" x 3-1/2"	4" x 4"
• Hinge Corner Radius	5/8" only	
• Pre-Drill Pattern/ Hinge Application	3-1/2" Only	
<b>Lock &amp; Latch Drilling</b>		
• Lock Backset	2-3/8"	2-3/4"
• Faceplate Width	1"	1-1/8"
• Faceplate Length	2-1/4"	2-3/4"
• Faceplate Router	Up to 1-1/8" x 2-3/4"	

<b>Specifications</b>	<b>5000</b>
• Electrical	230V 3 Phase
• Air	30 CFM @ 90 PSI
• Vacuum	1900 CFM @ 8" duct
• Approx Shipping Weight	12,000 lbs.



**Standard 5000 Control Panel**



**Standard 5100 Assembly Center**



**Standard 5200 Loader**

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